<u>Claims</u>

- 1. A method for testing an integrated circuit (10) having wells (14, 18) that are wired separately from circuit VDD and ground, the method comprising the steps of: testing a circuit including independently modifying a p-well (14) bias of an n-transistor (16) and an n-well bias (18) of a p-transistor (20); and determining whether a defect exists from the testing.
- 2. The method of claim 1, wherein the wells (14, 18) include partitions, the modifying step includes applying a different well bias condition to at least one partition compared to at least one other partition, and the determining step is applied to one of the circuit as a whole and on a partition-by-partition basis.
- 3. The method of claim 1, wherein the wells (14, 18) include partitions, the modifying step includes applying a plurality of different well bias conditions to a plurality of different partitions, and the determining step includes comparing the results of the testing to one another to localize a defect.
- 4. The method of claim 1, wherein the testing step further includes stimulating the circuit with a test vector followed by the step of modifying the well biases for a predetermined time prior to the determining step.
- 5. The method of claim 1, wherein the determining step includes comparing outputs of the circuit to expected results for a defect-free circuit.

- 6. The method of claim 1, wherein the determining step includes comparing outputs of the circuit to results for the same circuit under different well bias conditions.
- 7. The method of claim 1, wherein the testing includes modifying the well biases to one of a plurality of extreme conditions.
- 8. The method of claim 6, wherein the determining step includes observing a circuit parameter in addition to well bias during the testing.
- 9. The method of claim 6, wherein the testing step further includes modifying at least one circuit parameter other than well bias.
- 10. The method of claim 1, wherein the testing step further includes voltage-based testing.
- 11. The method of claim 10, wherein the modifying step includes one of:
 - (a) decreasing a p-well (14) bias for the n-transistor (16) and decreasing an n-well
 - (18) bias for the p-transistor (20);
 - (b) increasing the p-well bias for the n-transistor and increasing the n-well bias for

the p-transistor; and

(c) increasing the p-well bias for the n-transistor and decreasing the n-well bias for

the p-transistor.

- 12. The method of claim 10, wherein the voltage-based testing includes applying a low-VDD.
- 13. The method of claim 10, wherein the modifying step includes:

first setting each well bias at a nominal value;

second increasing the p-well (14) bias of the n-transistor (16) from a nominal value and setting the n-well (18) bias of the p-transistor (20) at a nominal value; and third setting the p-well bias of the n-transistor at a nominal value and decreasing the n-well bias of the p-transistor from a nominal value, wherein the determining step occurs between each of the above steps.

14. The method of claim 13, wherein the modifying step further includes:

fourth setting the p-well (14) bias of the n-transistor (16) to a lower than nominal value and the n-well (18) bias of the p-transistor (20) to a higher than nominal value;

fifth setting the p-well bias of the n-transistor to a lower than nominal value and

the n-well bias of the p-transistor to a lower than nominal value;
sixth setting the p-well bias of the n-transistor to a higher than nominal

value and the n-well bias of the p-transistor to a higher than nominal value, wherein the determining step occurs between each of the above steps.

- 15. The method of claim 10, wherein the determining step includes determining at least one of a minimum well bias and a maximum well bias at which the IC (10) functions at a particular speed; and determining whether at least one minimum and maximum well bias meets a predetermined goal.
- 16. The method of claim 1, wherein the testing includes measuring an elevated static leakage current (IDDQ).
- 17. The method of claim 16, wherein the modifying step includes applying both increases and decreases of well bias to establish a relationship between IDDQ and well bias.
- 18. The method of claim 16, wherein the step of applying includes:

applying a first set of biases to the n-well (18) and the p-well (14), and then measuring IDDQ; and

applying a different second set of biases to the n-well and the p-well, and then measuring IDDQ.

19. The method of claim 16, wherein the determining step includes comparing the results of the applying step to expected results for a defect-free circuit.

- 20. The method of claim 16, wherein the determining step includes:
 establishing an IDDQ curve shape for a defect-free circuit from the applying steps;
 - establishing an IDDQ curve shape for a circuit under test; and comparing the curve shapes.
- 21. The method of claim 16, wherein the modifying step includes setting a well bias to at least substantially decrease one type of IDDQ, and the step of determining includes performing a characterization of the other type of IDDQ versus at least one circuit parameter.
- 22. The method of claim 1, wherein the testing includes stress testing.
- 23. The method of claim 22, wherein the modifying step includes modifying well bias to modify switching current.
- 24. The method of claim 22, wherein the modifying step includes modifying well bias to modify current during at least one of burn-in stressing and high-voltage stressing.
- 25. The method of claim 22, wherein the modifying step includes modifying well bias to draw a predetermined amount of at least one of switching and static current.
- 26. The method of claim 22, wherein the modifying step includes:

increasing the p-well bias and decreasing the n-well bias when circuit switching is to occur; and

decreasing the p-well bias and increasing the n-well bias when circuit switching is

not to occur.

- 27. The method of claim 22, wherein the modifying step includes setting well-bias at a first setting during high voltage burn-in and a second setting during nominal voltage burn-in.
- 28. The method of claim 22, wherein the modifying step includes setting well-bias during burn-in to maintain circuit functioning.
- The method of claim 22, wherein the modifying step includes setting well-bias to maintain a stress test temperature.
- 30. The method of claim 22, wherein the modifying step includes modifying well bias during stressing to accelerate defects by placing an elevated electric field across a gate oxide of the circuit.

31. A method for testing a semiconductor circuit (10) having wells (14, 18) that are wired separately from circuit VDD and ground, the method comprising the steps of:

testing the circuit for a defect by measuring static leakage current; and increasing and decreasing well biases of an n-transistor (16) and a p-transistor (20) to change respective transistor threshold voltages during testing.

32. A system for testing a semiconductor circuit (10) having wells (14, 18) that are wired separately from circuit VDD and ground, the system comprising:

means for testing (60) the circuit including independently modifying a well bias of

an n-transistor (16) and a well bias of a p-transistor (20); and means for determining (62) whether a defect exists from the testing.

33. The system of claim 32, further comprising a temperature sensor (50, 52) for monitoring a temperature of the IC, wherein the means for testing (60) modifies the well biases to maintain a stress test temperature.